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C45-19C
Job Sheet 196119



Part No: C45-19C

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/6/19

Job Tracking No:

Due Date: 5/31/19

Created By: Eric Larocque

Type: Stock

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	1 pcs	5/31/19	5/31/19	0.00	10.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	CL
							Large Fab - 8	
110	QC 9	1 pcs	5/31/19	5/31/19	0.00	0.00	Large Fab - 9	SW
							QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	2
120	QC 5	1 pcs	5/31/19	5/31/19	0.00	0.00	QC 9 - 9	
							QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	EL



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Container No: S191740



Part: C45 - 19C

Job No: 196119

Serial No/Batch: S191740

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 06/19/19

130	Powdercoat - 6 Fire Red - B4B	1 pcs	5/31/19	0.00	0.50	QC 5 - 30 QC 5 - 40 Powdercoat - 1 - B4B Powdercoat - 2 - B4B Powdercoat - 3 - B4B Powdercoat - 4 - B4B
140	QC 3	1 pcs	5/31/19	0.00	0.00	QC 3 - 10 QC 3 - 13 QC 3 - 15 QC 3 - 17 QC 3 - 18 QC 3 - 2 QC 3 - 28 QC 3 - 3 QC 3 - 30 QC 3 - 34 QC 3 - 36 QC 3 - 41 QC 3 - 51 QC 3 - 58 QC 3 - 59 QC 3 - 68 QC 3 - 9 QC 3 - 40 QC 3 - 19 QC 3 - 43 QC 3 - 24
150	Packaging 3-2 - Stock - B4B	1 pcs	5/31/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B

BK 19-6-07

START: 11:45 AM 300 FIVE 11:45

QC 3

JUN 2 2019

QC 3

JUN 2 8 2019

DAS
70
9-89

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	5/31/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

JUN 28 2019 *gn*

Part Op **100** - (Fabricate per Drwg)1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE
 Descriptions: WELDING JIG C45. 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***
110 - QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Fire Red(Ref:4.3.5.10) per QSI005 4.3)START TIME: _____ OVEN TEMPERATURE: _____ FINISH
 TIME: _____
140 - (QC3- Inspect Part Finish)
150 - Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5178742</u>
C45-18-5-PO	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5120955</u>
C45-18-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5163907</u>
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	11.9300 ft (11.93 ea)	100-Large Fab - Welded Assy-1	<u>5179662</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C45-18-1	2	8	0
	C45-18-5	2	18	0
	C45-18-6	1	2	0
	MT-A513-T-1.000W0.120	12	62	0

Part Specifications

Specifications could not be found.

Plex 6/6/19 3:13 PM dart.larocque.eric

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